



### **SERVICE MANUAL**

# V-370/V-390CHX

Stereo Cassette Deck

### CAUTION

- A Parts maked with this sign are safety critical components.

  They must always be replaced with identical components—
  refer to the appropriate parts list and ensure exact replacement.
- \* Dolby noise reduction manufactured under license from Dolby Laboratories Licensing Corporation.
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## 1. SPECIFICATIONS AND SERVICE DATA

### SPECIFICATIONS

### SERVICE DATA

Track System 4-track, 2-channel stereo 2 Heads 1 Erase, record/playback Type of Tape Cassette tape, C-60 and C-90 (philips type) Tape Speed 4.76cm/sec (1-7/8 ips) Input (level and impedance) LINE IN : Specified input level: -9dB (275mV)/50kohms -19dB (87mV)Min. input level: Output (level and load impedance) OUTPUT : Spec. output level: V-370/V-390CHX -3.5 dB (518mV) 50kohms Equalization 3180uS+ 70uS METAL: 3180uS+ 70uS Cr02: 3180uS+ 120uS NORMAL: Head Configuration 1/2-track, 1-channel erase head 1/4-track, 2-channel record/playback head 1 DC servo motor 100KHz Bias Frequency Operation Position Horizontal Power Requirements 120/230 V AC, 50/60Hz (General Export Models) 120 V AC, 60Hz (U.S.A/Canada) 230 V AC, 50Hz (Europe) 240 V AC, 50Hz (U.K/Australia) Power Consumption 9W (V-370/V-390CHX) 3.0kg (6-5/8 lbs) Weight (W::H::D) Dimensions 435\*130\*215mm

(17-1/8"\*5-1/8"\*8-7/16")

MECHAN ICAL Tape Speed Deviation 3,000 Hz +90, -60 Hz Tape Speed Drift 45 Hz Wow and Flutter 0.35% (RMS) Playback: Pinch Roller Pressure 250g to 470g (8.8 oz to 16.5 oz) Reel Torque 30 to 60 g-cm (0.42 to 0.83 oz-inch) Take-up: 1 to 4 g-cm (0.014 to 0.056 oz-inch) Supply: 55 to 120g-cm (0.76 to 1.67 oz-inch) F.F: 55 tO 120g-cm (0.76 to 1.67 oz-inch) REW: Fast Wind Time 120 sec or less for MTT-5511 (C-60) Auto End-stop Time 6 sec. or less Signal-to-noise Ratio NORMAL: 46 dB min. Playback: Record/playback: METAL, CrO2: 46 dB min. 45 dB min. NORMAL: Erase Efficiency 65dB min. at 1KHz (measured with input 10dB higher

than the specified input level).

Adjacent Track Crosstalk 40 dB min. at 125 Hz Total Harmonic Distortion 2.0% or less with NORMAL,

2.5% or less with CrO2, METAL

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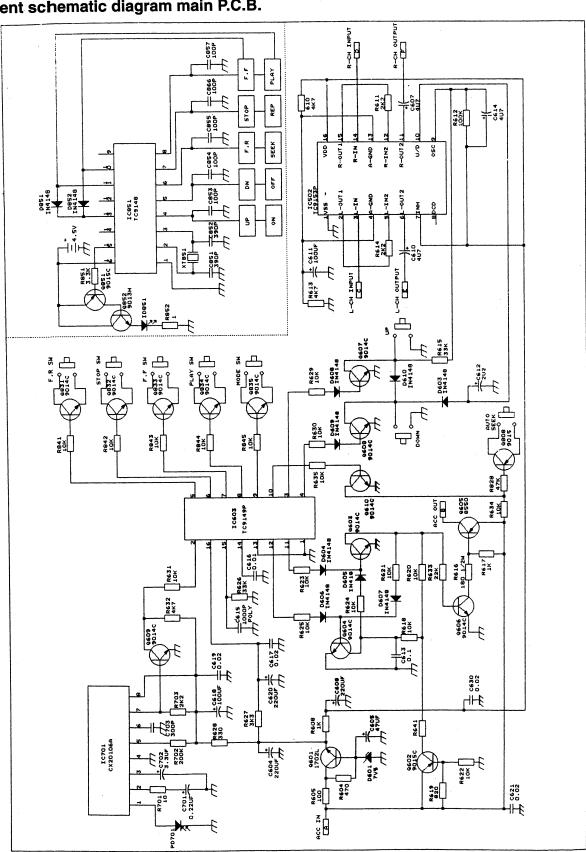
Channel Separation 30 dB min. at 1KHz

### NOTES:

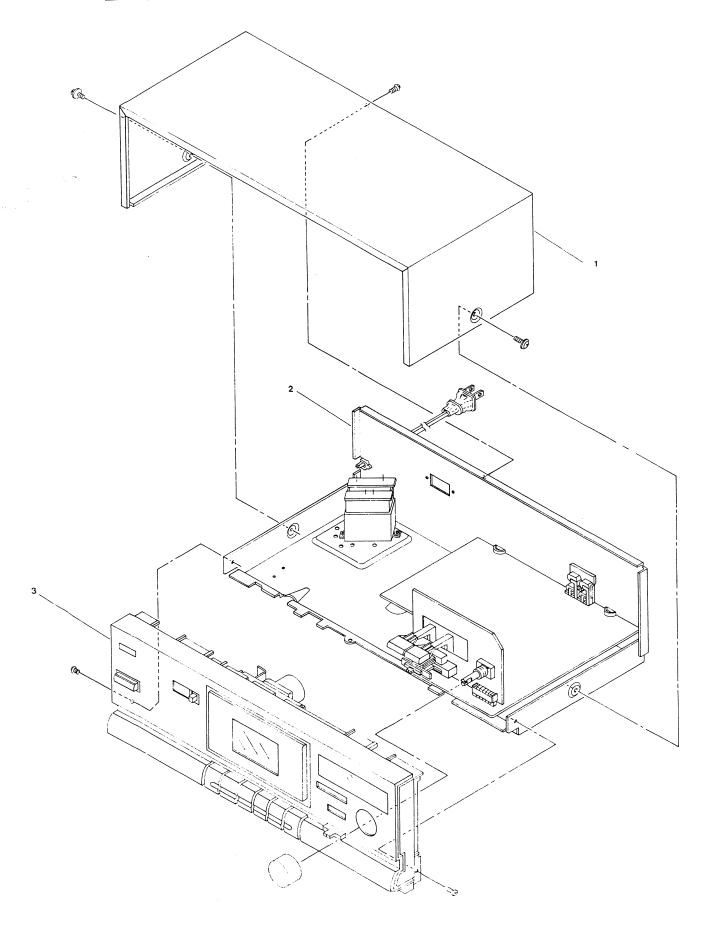
Improvements may result in SPECIFICATIONS AND SERVICE DATA changes.
Value of "dB" in the data refers to 0 dB (0.775 V), expect where Specified.

# Zusatz zur Serviceanweisung Midi 2275/MC 120 UK Additional service manual Midi 2275/MC 120 UK

Ergänzung Schaltbild Hauptplatine Supplement schematic diagram main P.C.B.



## 2. CASE AND FRONT PANEL REMOVAL



## 3. PARTS LOCATION

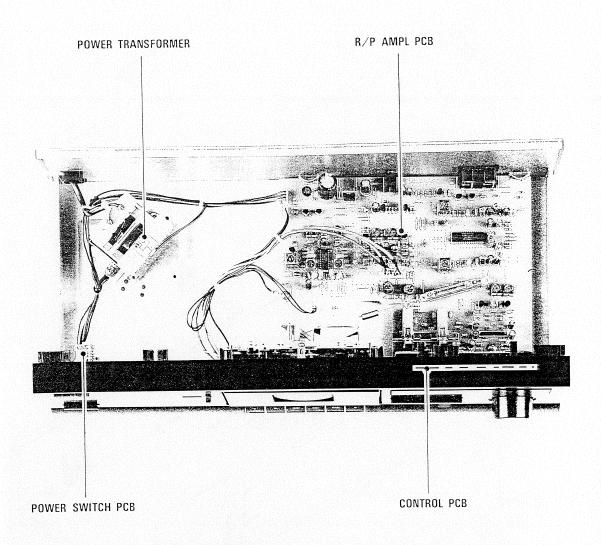


Fig. 3-1 Top view (V-390CHX)

### 4. MECHANICAL ADJUSTMENT AND CHECKS

## 4-1 WOW AND FLUTTER (PLAYBACK METHOD)

Note: These measurements should be made at the beginning, middle, and the end of the tape.

- 1. Connect a wow-and-flutter meter to the deck as shown in Fig. 4-1.
- 2. Load and play a TEAC MTT-111 test tape.
- 3. Check that the readings on the wow-and-flutter meter are as follows

Specifications: 0.35% RMS

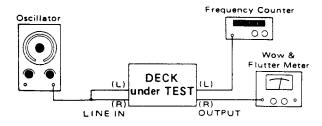


Fig. 4-1

### 4-2 TAPE SPEED

- 1. Connect a frequency counter to the deck as shown in Fig. 4-1.
- Playing the mid portion of an MTT-111 test tape adjust the semi-fixed resistor on capstan motor so that tape speed becomes 3,000 Hz ±5 Hz. An insulated and non-metallic flat-head screwdriver should be used for this adjustment.
- 3. In play mode, check that the following values are obtained at the beginning and at the end of the tape.

Deviation:

3,000 Hz ± 30 Hz

Width of deviation: Within 45 Hz

### 4-3 REEL TORQUE

 Load the cassette torque meter on the deck and read the pointer indication on the dial scale for each tape transport operation.
 The measured torque should be within the following specified values:

Specifications:

Take-up:

30 to 60 g-cm (0.42 to 0.83 oz-inch)

Supply:

1 to 4 g-cm (0.014 to 0.056 oz-inch)

FF

55 to 120 g-cm (0.76 to 1.67 oz-inch)

REW:

55 to 120 g-cm (0.76 to 1.67 oz-inch)

### 4-4 LUBRICATION

Lubrication is only required when parts are replaced. For this purpose, use the oil specified below.

oil: TEAC spindle oil (from TEAC TZ-255 oil kit), Mobil D.T.E. oil Light, or equivalent

 Apply a drop of oil with an oil applicator to a point about 1/3 the way down the shaft (from the free end) of flywheel, then insert the shaft into the capstan housing.

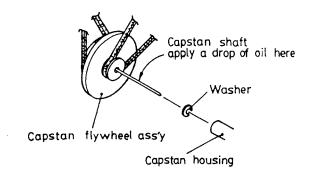


Fig. 4-2

## 4-5 VOLTAGE CONVERSION (General Export Models only)

- 1. ALWAYS DISCONNECT THE POWER LINE CORD BEFORE MAKING THESE ADJUSTMENTS!
- 2. Locate the voltage selector on the rear panel.
- Using a regular screwdriver, turn the selector until the numerals corrsponding to the voltage requirements of your area appear.

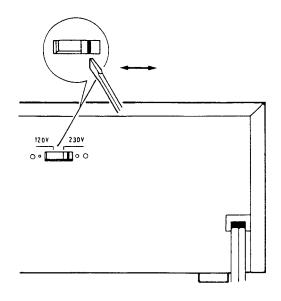


Fig. 4-3

## 5. ELECTRICAL ADJUSTMENT AND CHECKS

### 5-1 PRECAUTIONS

- Before performing adjustmends and checks clean and demagnetize the entire tape path.
- 2. Make sure the deck is properly set for the voltage in your locality.
- In general, adjustments and checks are made in the order of L-ch then R-ch. Double REF. Nos. indicate L-ch/R-ch. (Example: R11/R21)
- 0 dB is referenced to 0.775 V. If an AC voltmeter that references 0 dB to 1 V is used, appropriate compensation should be made.
- The AC voltmeter used in the procedures must have an input impedance of 1 M-ohmes or more.
- 6. Note the "Deck settings" at the top of each chart. The settings apply to all check for a specific chart unless explicitly stated otherwise.
- 7. Input terminals and measuring points at each step are the same as previous step, otherwise specified.

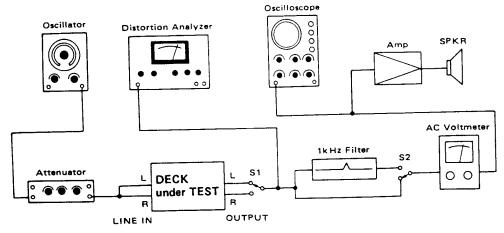


Fig. 5-1 Basic test setup

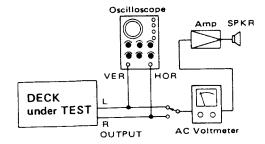


Fig. 5-2 Test setup for azimuth check

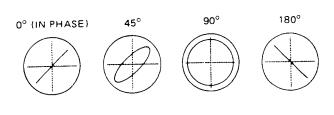


Fig. 5-3 Confirming phase relationship

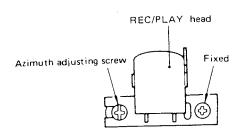


Fig. 5-4 Azimuth screw location

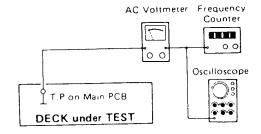
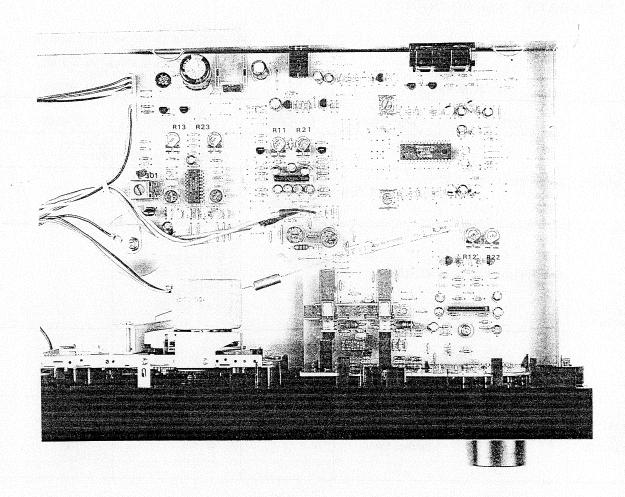


Fig. 5-5 Test setup for bias adjustment

## 5-2 ADJUSTMENT LOCATIONS



Function		Adjustments	Test Point (Measuring Point)
Specified output	Specified output level		T.P L/R (DOLBY)
Bias OSC		V-370: L302 V390CHX: L301	Bias T.P (Both side of R201)
Record Bias	NORMAL	R13/R23	OUTPUT Terminals
Record level NORMAL		R12/R22	OUTPUT Terminals
REC/PLAY Frequency Response		Check	OUTPUT Terminals

## 370/V-390CHX

### 5-3 PLAYBACK PERFORMANCE

TEAC test tapes:
MTT-150C: For Dolby level calibration
MTT-256: For playback frequency
response check for NORMAL
MTT-356: For METAL and Cr02
MTT-5511: For S/N check with NORMAL

Deck settings: NR SYSTEM sw: OUT

UK 21215W 2M: OO1			1111 0011 101 0110		
ITEM	SETT ING	INPUT SIGNAL	ADJUST (or CHECK)	MEASURING POINT: RESULT	REMARKS
1. REC/PLAY head azimuth Conne		MTT-150C	Check	OUTPUT: Phase: within 45°	Refer to Fig. 5-3
	Connection: Fig. 5-2	MTT-256 (10 KHz)	Azimuth screws or R-P head (Fig. 5-4)	Phase between L-ch /R-ch: 0° Max. output at L-ch & R-ch	
2. Specified output level	Connection: Fig. 5-1	MTT-150C	R11/R21	V-370: T.P. (DOLBY) 548 mV (-3 dB) V-390CHX: T.P. (DOLBY) 388 mV (-6 dB)	
	Connection: Fig. 5-1	MTT-150C	Check	OUTPUT: -3.5 dB ±1 dB (462 to 581 mV)	
3. Signal-to- noise ratio S/N	Tape: MTT-5511 Play mode	MTT-5511 (Playing a leader tape)	Check	OUTPUT: 45 dB min.	Ratio of spec. output level -3.5 dB to noise

### 5-4 MONITOR PERFORMANCE

Deck settings: RECORD-PAUSE mode NR SYSTEM sw: OUT

ITEM	SETT ING	INPUT SIGNAL	ADJUST (or CHECK)	MEASURING POINT: RESULT	REMARKS	
4. Specified LINE input level		400 Hz/-9 dB (275 mV)	RECORDING LEVEL cont. (L/R)*	OUTPUT: -3.5 dB ±1 dB (462 to 581 mV)		
	#After adjusting, do not move (Specific position)					

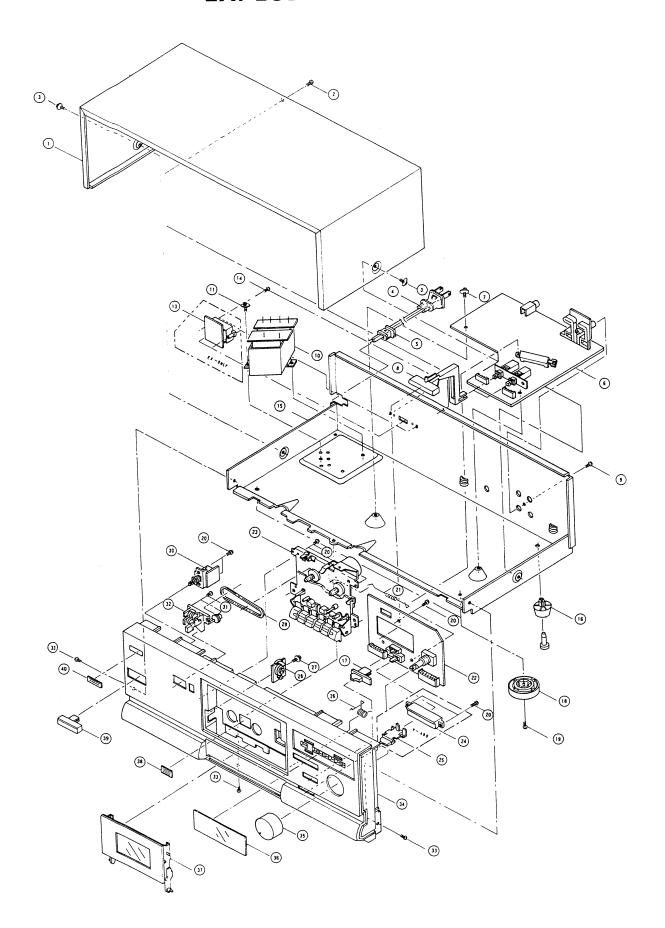
### 5-5 RECORDING PERFORMANCE

Deck settings: NR SYSTEM sw: OUT RECORD cont. (L/R): Spec. position (item 5)

TEAC recording test tapes MTT-5571: For METAL MTT-5561: For CrO2 MTT-5511: For NORMAL

ALCOND CORC. (L/K/) Spec. Posteron (Teem 5/ MIT 3511-FO MORMAL					
ITEM	SETT ING	INPUT SIGNAL	ADJUST (or CHECK)	MEASURING POINT: RESULT	REMARKS
5. BIAS osc. frequency	Connection: Fig. 5-5 Tape: MTT-5511 RECORD/PAUSE mode	no signal	V-370: L302 V-390CHX: L301	Bias T.P (Both side of R201) 100 KHz	Refer to Fig. 5-5
6. Record bias	Connection: Fig. 5-1 Tape: MTT-5511 RECORD/PLAY mode	LINE IN: 400 Hz & 10 KHz Alternately/ -42 dB (6.15 mV) Record and reproduce them.	R13/R23	OUTPUT: Nearly equal level at both frequencies	Repeat if the result is unsatisfactory
7. BIAS FINE control check	Tape: MTT-5511 BIAS FINE cont: fully "-" position then fully "+" position	10 KHz/-42 dB (6.15 mV)	Check	Measure output level (record playback) at "-" position then at "+" position Variation between "-" and "+" positions: 4 dB or more	V-390CHX ONLY
	Tape: MTT-5511	400 Hz/-12 dB	R12/R22	-6.5 dB (367 mV)	
8.Record level	Tape: MTT-5561 Tape: MTT-5571 NR SYSTEM: IN & OUT	(195 mV) Record and reproduce them.	Check	$^{-6.5}$ dB $\pm 1.5$ dB $_{(308 \text{ mV})}$ $\sim 436 \text{ mV})$	
9.Overall S/X ratio	Tape: MTT-5571 Tape: MTT-5561 Tape: MTT-5511	1 KHz/-9 dB (275 mV) ↓ no signal	Check	OUTPUT: 46 dB min. [METAL, CrO2] 45 dB min. [NORMAL]	Ratio of specified output level: -3.5 dB to noise

## **EXPLODED VIEW-1**



EXPLODED	VIEW-1
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Parts marked with \*require longer delivery time

REF.NO.	PARTS NO.	DESCRIPTION	MODELS	REMARKS
1 - 1 1 - 2 1 - 3 1 - 4	92600530-01 97835930-08 97830530-06 ★ 91090258-00 ★ 91090257-01 ★ 91090260-00 ★ 91090261-00 ★ 91090259-01	SCREW C-TITE M3*8 (NI-BLK)		
1 - 8 1 - 9	*91550911-00 *91450921-00 97831030-06 *92601378-00 97836030-08 ⚠ 91250530-00 ⚠ 91250532-01 ⚠ 91250533-01 ⚠ 91250538-00	R/P AMP PCB (V-370) R/P AMP PCB (V-390CHX) SCREW CAP-S M3*6 PUSH BUTTON (V-370) SCREW BTT-P M3*8 POWER TRANSFORMER (UL) POWER TRANSFORMER (EUR) POWER TRANSFORMER (EX) POWER TRANSFORMER (CSA) POWER TRANSFORMER (JPN)		
1 -11 1 -13 1 -14 1 -15	97832940-08 *91450913-00 *91450923-00 97836030-08 92601432-00 92601433-00 92601434-00 92601436-00 92601437-00	SELECTOR SW PCB ASSY (V-390CHX) SCREW BTT-P M3*8 MAIN CHASSIS (TCA) (V-370) MAIN CHASSIS (EX) (V-370) MAIN CHASSIS (EUR) (V-370) MAIN CHASSIS (TCA) (V-390CHX) MAIN CHASSIS (EX) (V-390CHX)		
1 -16 1 -17 1 -18 1 -19 1 -20	92601140-00 92601377-01 92601139-01 97832030-08 97836030-08	FOOT (FF-O25) DOLBY KNOB B FOOT ASSY φ 56 SCREW BTT-S M3*8 SCREW BTT-P M3*8		
1 -21 1 -22 1 -23 1 -24 1 -25	*92600801-00	MECHANISM R/P ASSY		

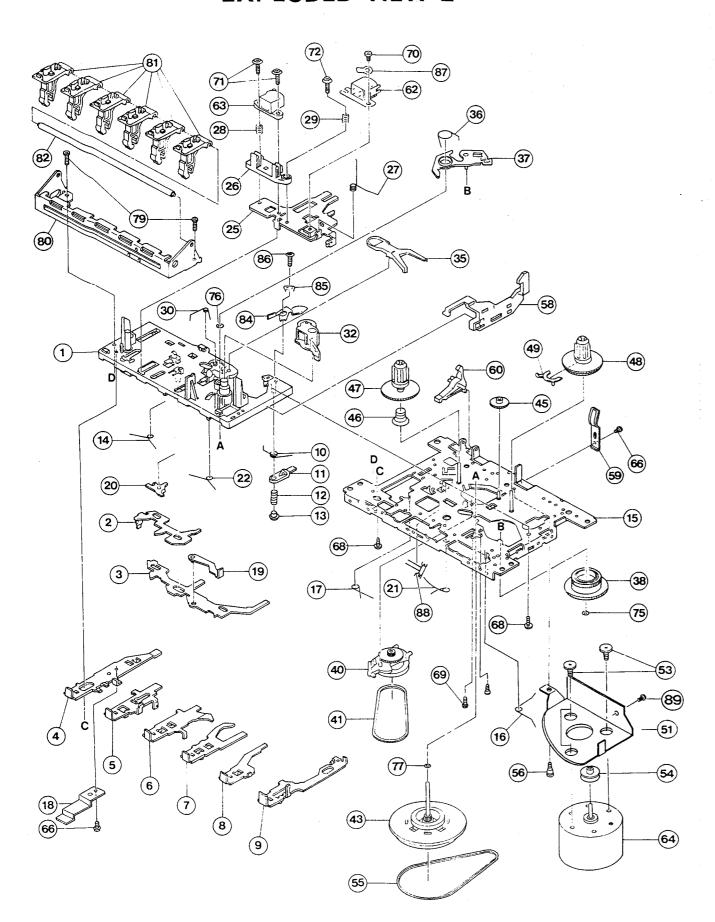
### EXPLODED VIEW-1

Parts marked with \*require longer delivery time

REF.NO.	PARTS NO.	DESCRIPTION	MODELS	REMARKS
1 -26	<b>*92600879-00</b>	SPRING CASE		
1 -27	97834130-08	SCREW CAP-P M3*8 (BLK)		
1 -28	92600773-01	DAMPER		
1 -29	92601382-00	COUNTER BELT \$43		
1 -30	*91450914-00	POWER SW PCB ASSY		
1 -31	97836026-08	SCREW BTT-P M2.6*8		
1 -32	92600818-00	COUNTER		
1 -33	97832030-05	SCREW BTT-S M3*5		·
1 -34	*92601372-01	FRONT PANEL (V-370)		
	*92601464-01	FRONT PANEL (V-390CHX)		
1 -35	*92601374-01	VR KNOB		
1 -36	*92601541-00	METER COVER (V-370)		
1 00	*92601385-00	METER COVER (V-390CHX)		
1 -37	*92601539-01	LOADING CASE (V-370)		
1 01	*92601384-01	LOADING CASE (V-390)		
1 -38	*58008224-00	REFLECT TAPE		
1 -39	*92601329-00	POWER BUTTON		
1 -40	58014132-00	TEAC EMBLEM		
- 10				

## V-370/V-390CHX V-370/V-390CHX

## 6. EXPLODED VIEWS AND PARTS LIST EXPLODED VIEW-2



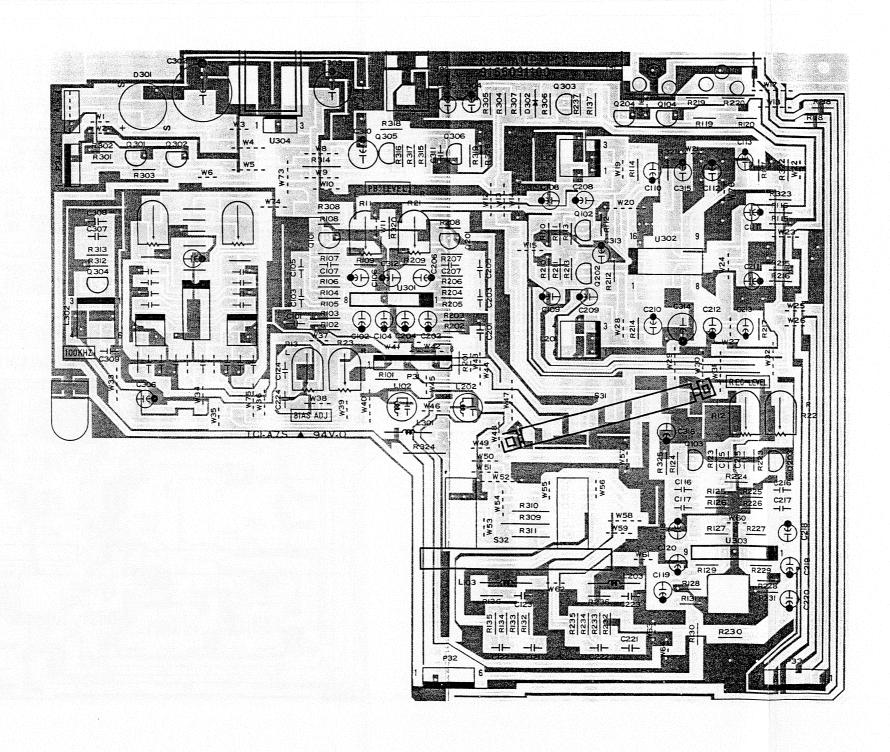
### EXPLODED VIEW-2

REF.NO.	PARTS NO.	DESCR IPTION
2 - 1 2 - 2 2 - 3 2 - 4 2 - 5	9278266000 9278266100 9278266200 9278266300 9278266400	SWITCH ACTUATOR PUSH BUTTON ACTUATOR REC BUTTON LEVER
		STOP BUTTON LEVER PAUSE BUTTON LEVER
2 - 11 2 - 12 2 - 13 2 - 14 2 - 15	9278306500 9278267100 9278267200 9278267300 9278267400	PAUSE LEVER PAUSE LEVER SPRING PAUSE STOPPER BUTTON LEVER SPRING (A) CHASSIS ASSY
2 - 16 2 - 17 2 - 18 2 - 19 2 - 20	9278267500 9278267600 9260080300 9278267700 9278267800	P.S. LEVER SPRING REC LEVER
2 - 21 2 - 22 2 - 25 2 - 26 2 - 27	9278267900 9278268000 9278307100 9278268200 9278268300	REC BUTTON LEVER SPRING BUTTON LEVER SPRING (B) HEAD PANEL HEAD BASE PANEL P SPRING
2 - 28 2 - 29 2 - 30 2 - 32 2 - 35	9278197900 9278198400	E.H. SPRING AZIMUTH SPRING M CONTROL SPRING PINCH ROLLER ARM ASSY
2 - 36 2 - 37 2 - 38 2 - 40 2 - 41	9278289100	GEAR PLATE SPRING GEAR PLATE ASSY CAM GEAR RF CLUTCH ASSY RF BELT
2 - 43 2 - 45 2 - 46 2 - 47 2 - 48	9278307500 9278307600	FLYWHEEL ASSY FF GEAR BACK TENSION SPRING SUPPLY REEL ASSY TAKE UP REEL ASSY

REF.NO.	PARTS NO.	DESCR IPTION
1 - 49 1 - 51 1 - 53 1 - 54 1 - 55	9278289900 9278307700 9278294600 9278306100 9278290300	MOTOR BRACKET MOTOR COLLAR SCREW MOTOR PULLEY
1 - 56 1 - 58 1 - 59 1 - 60 1 - 62	9278290400 9278290500 9278201401 9278200300 9278211800	EJECT SLIDE LEVER PACK SPRING RECORD SAFETY LEVER
1 - 63 1 - 64 1 - 66 1 - 68 1 - 69	9278202000	MOTOR SHU2L50 C TAPPING SCREW M2*8 P TAPPING BIND SCREW M2*5
1 - 70 1 - 71 1 - 72 1 - 75 1 - 76	9278307900 9278308000 9278291400	BIND SCREW M2*3 CAP SCREW M2*7.5 CAP SCREW M2*7 P WASHER CUT 1.2*3.8*0.3 H.L WASHER CUT 1.45*3.2*0.5
1 - 77 1 - 79 1 - 80 1 - 81 1 - 82	9278308400 9278291700 9278203700 9278203600 9278292000	B FRAME (B) OPERATION LEVER
1 - 84 1 - 85 1 - 86 1 - 87 1 - 88	9278308500 9278292400	P ARM COLLAR PS TAPPING SCREW 2*3.5
1 - 89	9278202100	C TAPPING SCREW M2*4

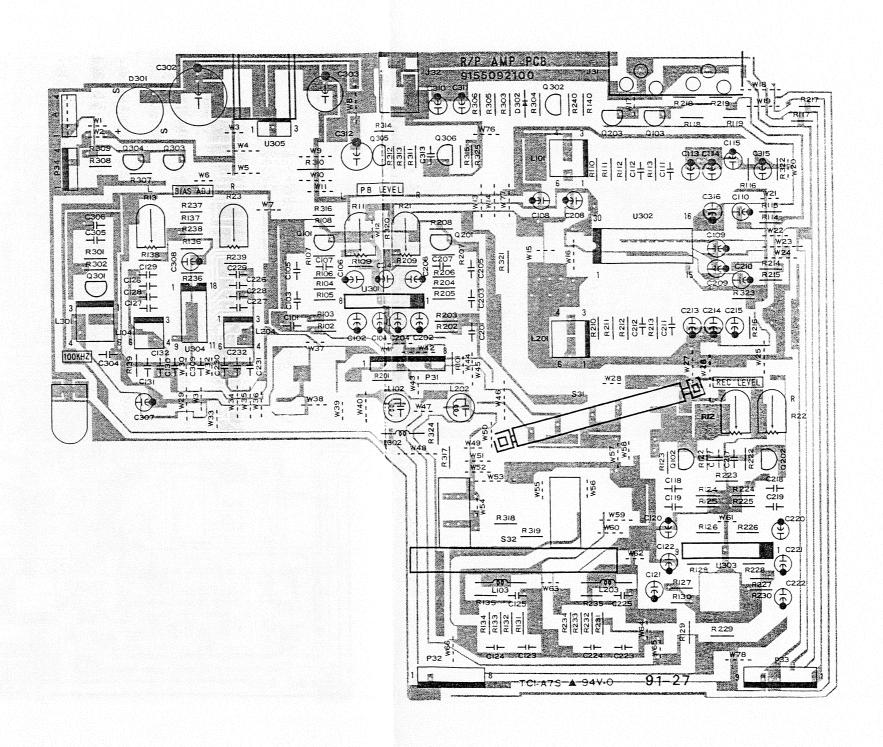
## V-370/V-390CHX V-370/V-390CHX

R/P AMPL PCB ASSY (V-370)



## V-370/V-390CHX V-370/V-390CHX

R/P AMPL PCB ASSY (V-390 CHX)

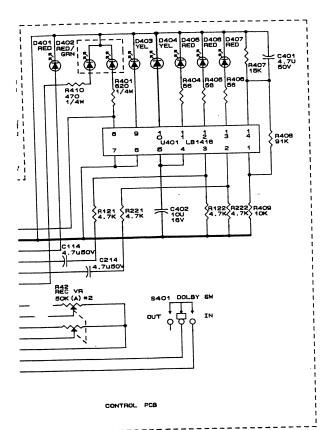


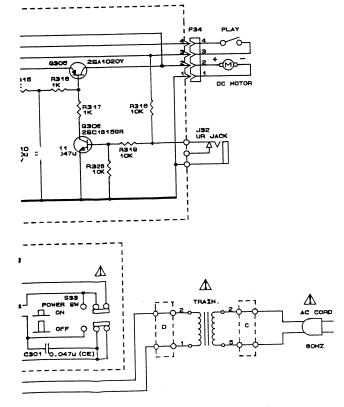
R/P AMP PCB ASS'Y (V-390CHX)

REF.NO.	PARTS NO.	DESCR IPT ION
U301 U302 U303	91450921-01 91550921-00 91670104-00 91670192-00 91670121-00	R/P AMP PCB ASS'Y R/P AMP PCB IC uPC1228H IC CXA1331S IC NJM4558S
Q101 Q201 Q102 Q202	91670128-00 \( \Delta 91670131-00 \\  91633094-20 \\  91633094-20 \\  91633094-20 \\	TR, 2SC1815GR TR, 2SC1815GR
0303 0304	91633089-00 91630099-20 91633094-20 91630116-20 91633094-20	TR. 2SC1815GR
D301 D302 L101 L201 L102 L202 L103 L203	↑91650215-00 91650202-50 91730070-00 91220176-00 91220189-10	DIODE PB153M DIODE 181555 P=52mm LOW PASS FILTER MPX BIAS TRAP COIL 100KHz COIL 8.2mH P=14mm
L104 L204 L301 L302 R11 R21 R12 R22	91220184-00 91730034-00 91220191-00 91120170-00 91120170-00	STEP UP COIL OSC COIL 100KHz COIL 0.1mH SEMI-FIXED VR 20K(B) SEMI-FIXED VR 20K(B)
R13 R23 J31 J32 S31 S32	91120170-00 53305066-00 91432290-00 91340091-01 91340102-00	SEMI-FIXED VR 20K(B) 4P PIN JACK (YKC21-0016A) MINIATURE JACK (YKB21-5129) SLIDE SWITCH 6-2 PUSH SW 2 GANG (HY-78041)
P31 P32 P33 P34	91431760-00 91400980-08 91400980-09 91431720-00	CONNECTOR PLUG 8P (B8B-EH-A) BASE PIN 8P (B8P-MQ) BASE PIN 9P (B9P-MQ) CONNECTOR PLUG 4P (B4B-EH-A)

R/P AMP PCB ASS'Y (V-370)

REF.NO.	PARTS NO.	DESCR IPTION
U301 U302 U303	91450911-00 91550911-00 91670104-00 91670127-00 91670121-00	
Q102 Q202	\$\text{\$\Omega\$1670131-00}\$\$ 91633094-20 \$\$91633094-20 \$\$91633094-20\$\$\$\$91633094-20\$\$\$\$\$	TR, 2SC1815GR TR, 2SC1815GR
Q303 Q304 Q305	91633094-20 91630099-20 91633089-00 91630116-20 91633094-20	
D302	\$\Delta 91650215-00 \\ 91650202-50 \\ 91730025-01 \\ 91220176-00 \\ 91220189-10	DIODE 181555 P=52mm
L302 R11 R21 R12 R22	91220191-00 91730034-00 91120170-00 91120170-00 91120020-00	OSC COIL 100KHz SEMI-FIXED VR 20K(B) SEMI-FIXED VR 20K(B)
J31 J32 S31 S32 P31	53305066-00 91342290-00 91340091-01 91340102-00 91341760-00	MINIATURE JACK (YKB21-5129) SLIDE SWITCH 6-2 PUSH SW 2 GANG (HY-78041)
	91400980-06 91400980-07 91431720-00	BASE PIN 7P (B7P-MQ) P=2mm





### INSTRUCTIONS FOR SERVICE PERSONNEL

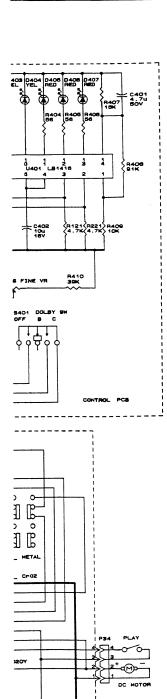
BEFORE RETURNING APPLIANCE TO THE CUSTOMER, MAKE LEAKAGE-CURRENT OR RESISTANCE MEASUREMENTS TO DETERMINE THAT EXPOSED PARTS ARE ACCEPTABLY INSULATED FROM THE SUPPLY CIRCUIT.

### **NOTES**

- 1. Resistor values are in ohms (k=kilo-ohms, M=megohms).
- 2. Capacitor values are in microfarads (p=picofarads).
- 3. Voltage and signal level values are for reference only. 0dB=0.775V
- 4. Front panel indication
- 5. CIIIII: Rear panel indication
- 6.  $\Delta$  Parts marked with this sign are safety critical components. They must always be replaced with identical components-refer to the appropriate parts list and ensure exact replacement.

V-370 Stereo Cassette Deck

1st Issue;



#### INSTRUCTIONS FOR SERVICE PERSONNEL

BEFORE RETURNING APPLIANCE TO THE CUSTOMER, MAKE LEAKAGE-CURRENT OR RESISTANCE MEASUREMENTS TO DETERMINE THAT EXPOSED PARTS ARE ACCEPTABLY INSULATED FROM THE SUPPLY CIRCUIT.

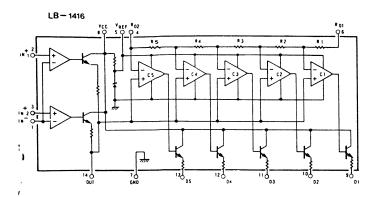
### **NOTES**

- 1. Resistor values are in ohms (k=kilo-ohms, M=megohms).
- 2. Capacitor values are in microfarads (p=picofarads).
- 3. Voltage and signal level values are for reference only. 0dB=0.775V
- : Front panel indication 4. Front panel indication
  5. Established Front Panel indication
- 6. △ Parts marked with this sign are safety critical components. They must always be replaced with identical components-refer to the appropriate parts list and ensure exact replacement.

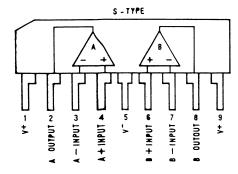
V-390CHX Stereo Cassette Deck

1st Issue;

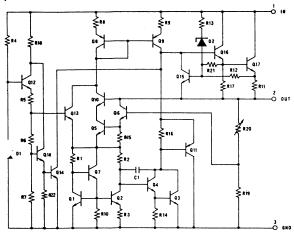
## V-370/V-390CHX



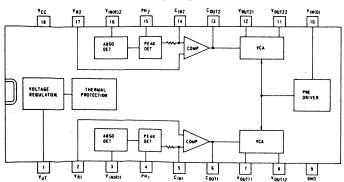
### NJM4558S



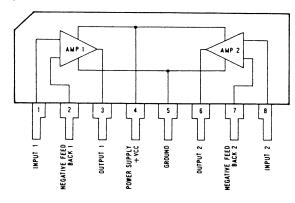
### µPC78M10



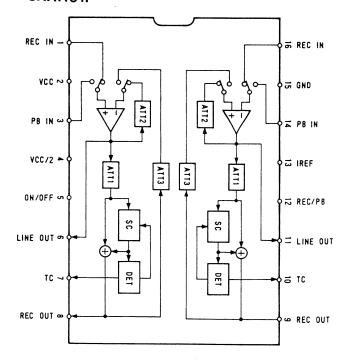
### ₽PC1297CA

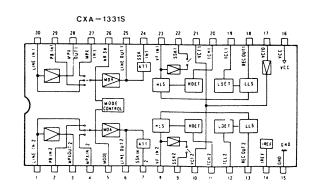


### $\mu$ PC1228H

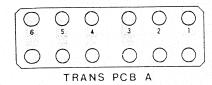


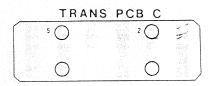
### **CXA1101P**

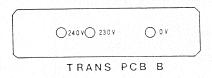


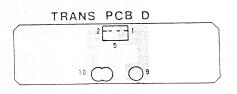


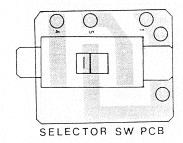
## 7. PC BOARDS AND PARTS LIST

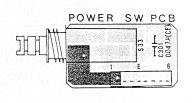


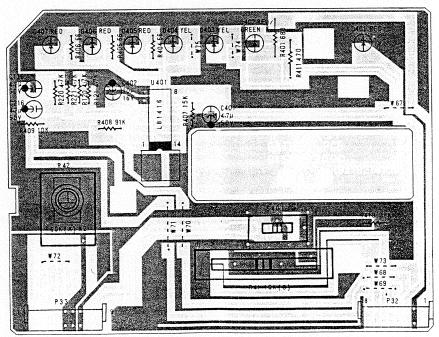




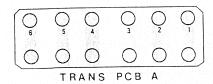


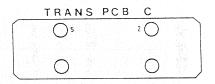




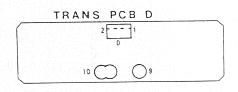


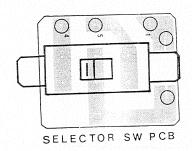
CONTROL PCB (V-390 CHX)

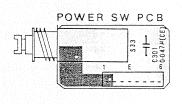


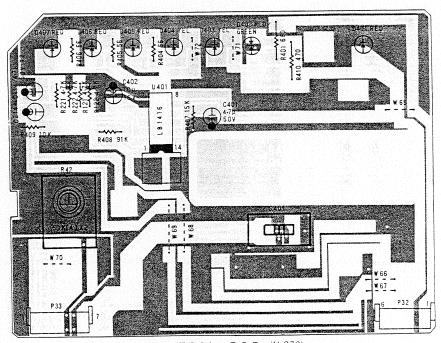


○240V○ 230V	O 0 V
TRANS P	CB B









### CONTROL PCB ASS'Y (V-390CHX)

REF.NO.	PARTS NO.	DESCR IPTION
U401 D401 D402 D403 D404 D405 D406 D407 S401	91450922-00 91550922-00 91670193-00 91740138-20 91740151-00 91740137-20 91740138-20 91740138-20 91340104-00	CONTROL PCB ASS 'Y CONTROL PCB IC LB1416 LED (5φ) LI3331/HO/TR2 16mm LED RED/GREEN (EL339-1 EVGW)  LED (5φ) LY3331/HO/TR2 16mm LED (5φ) LI3331/HO/TR2 16mm LED (5φ) LI3331/HO/TR2 16mm LED (5φ) LI3331/HO/TR2 16mm SLIDE SW 1-3 (SSSF013NA1-TK)
R42	91720191-00	REC VR 50K(A) *2 RK14K12D0027TK
P32 P33 R41	91400970-08 91400970-09 91720163-00	SOCKET 8P (8MQ-ST) SOCKET 9P (09MQ-ST) P=2mm SLIDE VR 10KB

### POWER SW PCB ASS'Y

REF.NO.	PARTS NO.	DESCRIPTION
	91450924-00 91550924-00 \$1350293-00 \$1158231-20	POWER SW PCB ASS'Y POWER SW PCB POWER SWITCH C, CERAMIC 0.047u 50VZ (YF)

### SELECTOR SW PCB ASS'Y

REF.NO.	PARTS NO.	DESCR IPTION
	91450923-00 91550923-00 △↑53009186-00	SELECTOR SW PCB ASS'Y SELECTOR SW PCB AC SELECTOR SDKGA4

### CONTROL PCB ASS'Y (V-370)

### POWER SW PCB ASS'Y

REF.NO.	PARTS NO.	DESCR IPTION
S33 C301	91450914-00 91550914-00 △1350293-00 △158231-20	POWER SW PCB ASS'Y POWER SW PCB POWER SWITCH C, CERAMIC 0.047u 50VZ (YF)

## SELECTOR SW PCB ASS'Y

REF.NO.	PARTS NO.	DESCRIPTION
	91450913-00 91550913-00 ∆53009186-00	SELECTOR SW PCB ASS'Y SELECTOR SW PCB AC SELECTOR SDKGA4